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Agrément Certificate

03/4033

Product Sheet 1

SYNSEAL PVC-U WINDOW SYSTEMS

SYNERJY OUTWARD OPENING AND TILT AND TURN SYSTEMS

This Agrément Certificate Product Sheet⁽¹⁾ relates to the Synerjy Outward Opening and Tilt and Turn Systems, in white finish, for use in walls of domestic and non-domestic buildings for replacement and new-build applications.

(1) Hereinafter referred to as 'Certificate'.

CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



KEY FACTORS ASSESSED

Thermal properties — windows from within the range have thermal transmittance values (U values) between $1.3 \text{ W} \cdot \text{m}^{-2} \cdot \text{K}^{-1}$ and $1.6 \text{ W} \cdot \text{m}^{-2} \cdot \text{K}^{-1}$, depending on the glazing unit (see section 5).

Weathertightness — the systems can be used in the exposure situations described in this Certificate (see section 6).

Ventilation — opening lights can provide rapid ventilation (see section 7).

Basic security against intrusion — the windows meet the basic requirements of NHBC (see section 8).

Durability — the PVC-U frames will have a life of at least 35 years (see section 15).

The BBA has awarded this Agrément Certificate to the company named above for the systems described herein. These systems have been assessed by the BBA as being fit for their intended use provided they are installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of First issue: 3 October 2013

John Albon — Head of Approvals
Energy and Ventilation

Claire Curtis-Thomas
Chief Executive

Originally certificated on 5 August 2003

The BBA is a UKAS accredited certification body — Number 113. The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk

Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.

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In the opinion of the BBA, Synerjy Outward Opening and Tilt and Turn Systems, if installed, used and maintained in accordance with this Certificate, will meet or contribute to meeting the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



The Building Regulations 2010 (England and Wales) (as amended)

Requirement:	B1	Means of warning and escape
Comment:		Windows of an appropriate size can be used as an escape route from floors not more than 4.5 m above ground level. See sections 10.1 and 10.2 of this Certificate.
Requirement:	C2(b)	Resistance to moisture
Comment:		The systems have adequate resistance to the ingress of rain and wind driven spray and so can contribute towards the wall satisfying this Requirement. See Table 6 of this Certificate.
Requirement:	C2(c)	Resistance to moisture
Comment:		The systems will not constitute a significant condensation risk and so can contribute towards the wall satisfying this Requirement. See section 11.1 of this Certificate.
Requirement:	F1	Means of ventilation
Comment:		In assessing the contribution of the system to natural purge ventilation, the area of opening should be calculated in accordance with section 7.1 in this Certificate and related to floor area as set out in Approved Document F.
Requirement:	L1(a)(i)	Conservation of fuel and power
Comment:		The systems can contribute to meeting this Requirement. See section 5 of this Certificate.
Requirement:	N3	Safe opening and closing of windows skylights and ventilators
Comment:		In buildings other than dwellings, windows which can be opened by people in or about the building should be constructed or equipped so that they can be opened, closed or adjusted safely. See sections 12.1 and 12.2 of this Certificate.
Requirement:	N4	Safe access for cleaning windows etc
Comment:		In buildings other than dwellings, this Requirement can be met when opening lights can be safely cleaned from inside the building. See section 14.1 of this Certificate.
Regulation:	7	Materials and workmanship
Comment:		The systems are acceptable. See sections 15.1 and 15.2 and the <i>Installation</i> part of this Certificate.
Regulation:	26	CO₂ emission rates for new buildings
Comment:		The systems can contribute to meeting this Regulation. See section 5 of this Certificate.



The Building (Scotland) Regulations 2004 (as amended)

Regulation:	8(1)(2)	Fitness and durability of materials and workmanship
Comment:		The systems satisfy this Regulation. See sections 14.5, 14.6, 15.1 and 15.2 and the <i>Installation</i> part of this Certificate.
Regulation:	9	Building Standards applicable to construction
Standard:	2.9	Escape
Comment:		Windows of an appropriate size can be used as an escape route from an apartment on an upper storey at a height of not more than 4.5 m above ground level. See sections 10.1 and 10.2 of this Certificate.
Standard:	3.10	Precipitation
Comment:		The systems have adequate resistance to the ingress of rain and wind driven spray and so can contribute towards the wall satisfying this Standard, with reference to clause 3.10.1 ⁽¹⁾⁽²⁾ . See Table 6 of this Certificate.
Standard:	3.14	Ventilation
Comment:		In calculating the contribution of the systems to natural ventilation with reference to clauses 3.14.2 ⁽¹⁾⁽²⁾ and 3.14.3 ⁽¹⁾ to this Standard, the area of opening can be calculated in accordance with section 7.1 of this Certificate.
Standard:	3.15	Condensation
Comment:		The systems will not constitute a significant condensation risk and so can contribute towards the wall satisfying this Standard, with reference to clauses 3.15.1 ⁽¹⁾ and 3.15.4 ⁽¹⁾ . See section 11.1 of this Certificate.
Standard:	3.16	Natural lighting
Comment:		In calculating the contribution of the systems to natural lighting, with reference to clause 3.16.1 ⁽¹⁾ and 3.16.3 ⁽¹⁾ to this Standard, the area of glazing can be calculated in accordance with section 9 of this Certificate.
Standard:	4.8(c)	Danger from accidents
Comment:		Opening lights that can be safely cleaned from inside the building can satisfy this Standard, with reference to clause 4.8.3 ⁽¹⁾⁽²⁾ . See section 14.1 of this Certificate.
Standard:	4.8(e)	Danger from accidents
Comment:		Opening lights that can be opened, closed and adjusted safely satisfy this Standard, with reference to clause 4.8.5 ⁽¹⁾⁽²⁾ . See sections 12.1 and 12.2 of this Certificate.

Standard:	6.1(b)	Carbon dioxide emissions
Standard:	6.2	Building insulation envelope
Comment:	The systems can contribute to satisfying these Standards, with reference to clauses 6.1.1 ⁽¹⁾ , 6.1.2 ⁽¹⁾ , 6.1.4 ⁽²⁾ , 6.1.6 ⁽¹⁾ , 6.1.7 ⁽¹⁾ , 6.2.1 ⁽¹⁾⁽²⁾ , 6.2.4 ⁽²⁾ , 6.2.6 ⁽¹⁾ , 6.2.7 ⁽¹⁾ , 6.2.8 ⁽²⁾ , 6.2.9 ⁽¹⁾⁽²⁾ , 6.2.11 ⁽¹⁾⁽²⁾ and 6.2.13 ⁽¹⁾⁽²⁾ . See section 5 of this Certificate.	
Standard:	7.1(a)(b)	Statement of sustainability
Comment:	The systems can contribute to meeting the relevant requirements of Regulation 9, Standards 1 to 6 and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard. In addition the system can contribute to a construction meeting a higher level of sustainability as defined in this Standard, with reference to clauses 7.1.4 ⁽¹⁾⁽²⁾ [Aspects 1 ⁽¹⁾⁽²⁾ and 2 ⁽¹⁾], 7.1.6 ⁽¹⁾⁽²⁾ [Aspects 1 ⁽¹⁾⁽²⁾ and 2 ⁽¹⁾] and 7.1.7 ⁽¹⁾⁽²⁾ [Aspect 1 ⁽¹⁾⁽²⁾]. See section 5 of this Certificate.	
Regulation:	12	Building standards applicable to conversions
Comment:	All comments given for this system under Regulation 9, also apply to this Regulation, with reference to clause 0.12.1 ⁽¹⁾⁽²⁾ and Schedule 6 ⁽¹⁾⁽²⁾ . (1) Technical Handbook (Domestic). (2) Technical Handbook (Non-Domestic).	



The Building Regulations (Northern Ireland) 2012

Regulation:	23(a)(i)(iii)(b)(i)	Fitness of materials and workmanship
Comment:	The systems are acceptable. See sections 14.5, 14.6, 15.1 and 15.2 and the <i>Installation</i> part of this Certificate.	
Regulation:	28(b)	Resistance to moisture and weather
Comment:	The systems have adequate resistance to the ingress of rain and wind driven spray and so can contribute towards the wall satisfying this Regulation. See Table 6 of this Certificate.	
Regulation:	33(c)	Means of escape
Comment:	Windows of an appropriate size can be used as an escape route in dwellings. See sections 10.1 and 10.2 of this Certificate.	
Regulation:	39(a)(i)	Conservation measures
Regulation:	40(2)	Target carbon dioxide emission rate
Comment:	The systems can contribute to satisfying these Regulations. See section 5 of this Certificate.	
Regulation:	65	Means of ventilation
Comment:	When calculating the area of window openings for ventilation purposes, see section 7.1 of this Certificate.	
Regulation:	98	Safe opening and closing of windows, skylights and ventilators
Comment:	The requirements of this Regulation shall be deemed to be satisfied if the window complies with Technical Booklet V, Section 4. See sections 12.1 and 12.2 of this Certificate.	
Regulation:	99	Safe means of access for cleaning glazing
Comment:	Opening lights that can be safely cleaned from inside the building can satisfy this Regulation. See section 14.1 of this Certificate.	

Construction (Design and Management) Regulations 2007

Construction (Design and Management) Regulations (Northern Ireland) 2007

Information in this Certificate may assist the client, CDM co-ordinator, designer and contractors to address their obligations under these Regulations.

See section: 2 *Delivery and site handling* (2.3 and 2.4) of this Certificate.

Additional Information

NHBC Standards 2013

NHBC accepts the use of Synergy Outward Opening and Tilt and Turn Systems, when installed and used in accordance with this Certificate, in relation to *NHBC Standards*, Chapter 6.7 *Doors, windows and glazing*.

Technical Specification

1 Description

1.1 Synergy Outward Opening and Tilt and Turn Systems, comprise single top-hung, side-hung, tilt and turn windows and multilight windows, including opening lights and fixed lights, all framed in white finish PVC-U and glazed internally or externally with sealed double-glazed units⁽¹⁾.

(1) Outside the scope of this Certificate.

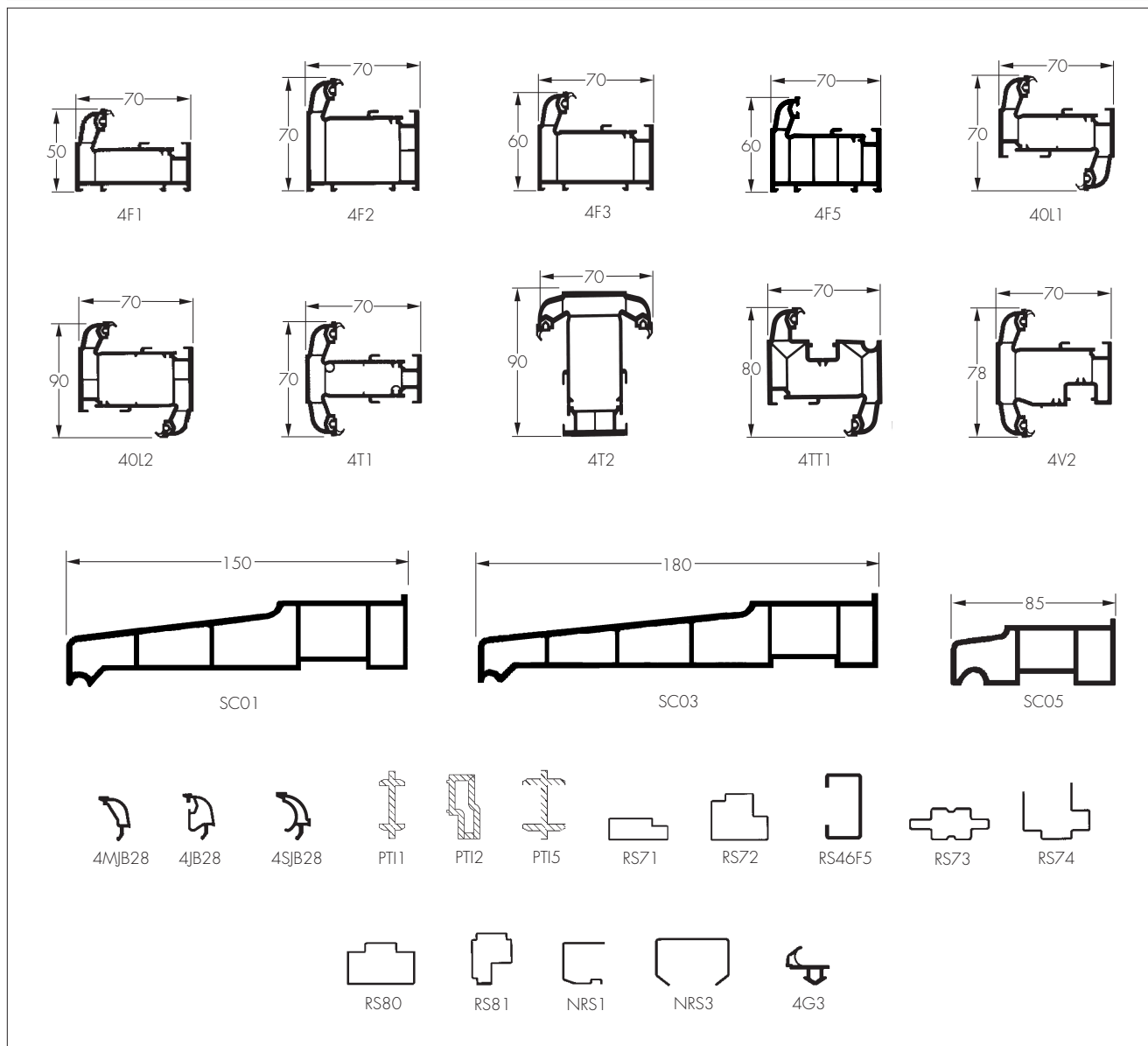
1.2 The windows are fabricated from white finish, unplasticised polyvinyl chloride (PVC-U) profiles, produced by conventional extrusion techniques from material complying with Case B (PVC-U with additional polymers), as defined in MOAT No 17 : 1990. The profiles covered by this Certificate (listed in Table 1 and shown in Figure 1) are supplied with integral gaskets made from black TPE material, eliminating the need for separate weatherseals and glazing gaskets.

Table 1 Profiles

Manufacturer's designation	Profile type	Application	Outward Opening	Tilt and Turn
4F1 ⁽¹⁾	L-section	outer frame (50 mm)	✓	—
4F2 ⁽¹⁾	L-section	outer frame (70 mm)	—	✓
4F3 ⁽¹⁾	L-section	outer frame (60 mm)	✓	—
4F5 ⁽¹⁾	L-section	outer frame (60 mm)	✓	—
4OL1 ⁽¹⁾	Z-section	mullion/transom (70 mm)	✓	—
4OL2 ⁽¹⁾	Z-section	mullion/transom (90 mm)	✓	—
4T1 ⁽¹⁾	T-section	mullion/transom (70 mm)	✓	—
4T2 ⁽¹⁾	T-section	mullion/transom (90 mm)	✓	✓
4TT1 ⁽¹⁾	Z-section	opening light frame	—	✓
4V2 ⁽¹⁾	T-section	opening light frame	✓	—
SC01	—	sill (150 mm)	✓	✓
SC03	—	sill (180 mm)	✓	✓
SC05	—	sill (85 mm)	✓	✓
4MJB28	—	co-extruded glazing bead (28 mm, mitred)	✓	✓
4JB28	—	co-extruded glazing bead (28 mm)	✓	✓
4SJB28	—	co-extruded glazing bead (28 mm)	✓	✓
PTI1	—	recycled PVC-U reinforcing (4F1, 4T1, 4OL1)	✓	—
PTI2	—	recycled PVC-U reinforcing (4V2)	✓	—
PTI5	—	recycled PVC-U reinforcing (4F3)	✓	—
RS71	—	galvanized steel reinforcement (4F1)	✓	—
RS72	—	galvanized steel reinforcement (4F2)	—	✓
RS46F5	—	galvanized steel reinforcement (4F5)	✓	—
RS73	—	galvanized steel reinforcement (4OL1, 4T1)	✓	—
RS74	—	galvanized steel reinforcement (4T2)	✓	✓
RS80	—	galvanized steel reinforcement (4F3)	✓	—
RS81	—	galvanized steel reinforcement (4OL2)	✓	—
NRS1	—	galvanized steel reinforcement (4V2)	✓	—
NRS3	—	galvanized steel reinforcement (4TT1)	—	✓
4G3	—	weatherseal	✓	✓

(1) With rolled-in gaskets.

Figure 1 Profiles (all dimensions in mm)



1.3 The Certificate holder should adhere to the methods of selection, machining and assembly of frame components as detailed in the *Synerjy Technical Manual*.

1.4 Multilight windows incorporate mullions and transoms connected to the outer frame and, where relevant, to each other by means of welded joints.

1.5 The systems are fabricated using conventional production processes for PVC-U windows.

1.6 Drainage is provided by a series of slots, 5 mm by 30 mm, and holes, positioned in accordance with the *Synerjy Technical Manual*. In general, on multilight units each element is treated as a separate window and drainage slots cut accordingly, to retain symmetry where possible.

Reinforcement

1.7 Outer frame members are reinforced with galvanized mild steel or PVC-U reinforcing where their length exceeds 1800 mm for outward opening windows, with tilt and turn windows always fully reinforced, in accordance with the *Synerjy Technical Manual*.

1.8 Opening light frame members are reinforced with galvanized mild steel or PVC-U reinforcing where their length exceeds 800 mm for outward opening and 1000 mm for tilt and turn windows, in accordance with the *Synerjy Technical Manual*.

1.9 Mullions and transoms are always reinforced with galvanized mild steel or PVC-U reinforcing in accordance with the *Synerjy Technical Manual*.

1.10 Galvanized steel reinforcement is roll-formed from material with a Z275N coating complying with BS EN 10346 : 2009.

1.11 PVC-U reinforcing is extruded from ERM_g⁽¹⁾ or RM_g⁽²⁾ material as defined in BS EN 12608 : 2003.

(1) Material free from contamination and degradation, made from unused PVC-U window profiles, including off cuts, which has been originally processed by the manufacturer other than carrying out the processing.

(2) Material made from used PVC-U window profiles which is free from contamination.

Size range

1.12 This Certificate covers Synerjy outward opening top-hung, side-hung and tilt and turn and fixed-light windows and combinations of these within the limitations shown in Table 2.

Table 2 Size restriction

	Dimension (mm)
Outward opening windows	
Maximum overall width or height of any outer frame	2500
Maximum length of mullions or transoms – reinforced with galvanized steel	1600
– reinforced with PVC-U reinforcing	1480
<i>Multilights</i>	
Maximum size of multilights – reinforced with galvanized steel	2400 wide x 1500 high
– reinforced with PVC-U reinforcing	1480 wide x 1220 high
<i>Top-hung opening lights</i>	
Maximum size of top-hung opening light ⁽¹⁾ (separately or in a multilight)	1200 wide x 1200 high
<i>Side-hung opening lights</i>	
Maximum size of side-hung opening light ⁽¹⁾ (separately or in a multilight)	650 wide x 1400 high
<i>Fixed lights</i>	
Maximum size of fixed light	2500 wide x 1600 high
Tilt and turn windows (reinforced with galvanized steel)	
Maximum overall width or height of any outer frame	2500
Maximum length of mullions or transoms	1500
<i>Multilights</i>	
Maximum size of multilights	2400 wide x 1500 high
<i>Tilt and turn opening lights</i>	
Maximum size of a single tilt and turn opening light ⁽²⁾	1200 wide x 1500 high

(1) Opening light sizes refer to outer frame to outer frame, or outer frame to mullion/transom centre line dimension, and must not exceed limitations on weight or size imposed by the friction hinge manufacturer.

(2) Opening light sizes refer to outer frame to outer frame or outer frame to mullion/transom centre line dimension.

Fittings

1.13 For outward opening windows top-hung and side-hung windows covered by this Certificate are fitted with friction hinges constructed from stainless steel type 1.4016 to BS EN 10088-2 : 2005. The hinges incorporate a plastic slider which can be adjusted by means of a brass screw or a die-cast, slot-headed cam to provide the necessary braking action. The hinges are fixed to the frames with screws. Opening windows are fastened by means of concealed espagnolette and/or shootbolt locking systems constructed from materials assessed and approved by the BBA.

1.14 Tilt and turn windows are fitted with specific types of tilt and turn mechanisms comprising an espagnolette type locking system, hinges and a tilt stay, all formed from materials assessed and approved by the BBA. The mechanism incorporates locking rollers and, as an option, shootbolt locks which engage with keeps fixed to the outer frame, and is operated with a handle. The tilt and turn mechanism locates in a purpose-made groove in the opening light profile.

1.15 Espagnolette/shootbolt and tilt and turn handles are available, as an option, with a key locking facility. The espagnolette, shootbolt, keeps and tilt and turn mechanisms are fixed by means of self-tapping screws which penetrate a thickened area of the profile wall or the reinforcing. The espagnolette/shootbolt and tilt and turn handles with various finishes are formed from materials assessed and approved by the BBA.

1.16 Additional components are available from the range of fittings to restrict the opening of the window to a maximum distance of 100 mm.

Glazing

1.17 Windows are supplied factory glazed or ready for glazing using double-glazed units with glass thicknesses in accordance with BS 6262-1 : 2005. All glass is positioned by plastic setting blocks and packing pieces.

1.18 The glazing units should meet the requirements of BS EN 1279-2 : 2002 and (if relevant) BS EN 1279-3 : 2002.

Weatherstripping and gaskets

1.19 The integral black gaskets and weatherstripping are rolled-in onto the profiles (see Figure 1). The double-glazed unit is secured by co-extruded bead.

Quality control

1.20 Quality control checks are carried out on the incoming materials during production and on the finished products.

2 Delivery and site handling

- 2.1 The windows are delivered to site glazed or ready for glazing. For transportation they are suitably protected to avoid damage.
- 2.2 The windows should be stored under cover in a clean area, on edge and suitably supported to avoid distortion or damage.
- 2.3 The weight of glazing can be calculated, where required for manual handling operations, by reference to the information contained in BS 952-1 : 1995. The weight of the unglazed frame, and its ease of handling, particularly by one person, must also be taken into account when planning site operations.
- 2.4 When selecting means of access, for example use of scaffolding, the safety of the operatives, the occupants, and the passers-by, during the period of installation, should be considered.

Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Synerjy Outward Opening and Tilt and Turn Systems.

Design Considerations


3 Use

Synerjy Outward Opening and Tilt and Turn Systems are satisfactory for use where windows are installed vertically into the external walls of domestic and non-domestic buildings for replacement and new build applications.

4 Practicability of installation

The systems are designed to be installed by a competent general builder, or a contractor, experienced with this type of system.

5 Thermal properties

 5.1 The thermal transmittance value (U value) of a Synerjy outward opening window, 1230 mm wide by 1480 mm high, incorporating a side-hung opening light and a fixed-light [4F5 outer frame (unreinforced), 4V2 sash (reinforced with PT12 PVC-U reinforcing), 4OL1 mullion (reinforced with PT11 PVC-U reinforcing) and 4SJB28 bead], glazed with 4/20/4 mm sealed, argon-filled cavity, double-glazed unit with Saint Gobain Diamant as the external pane and Saint Gobain Planitherm Total+ as the internal pane and Edgetech Superspacer ($g_{\text{window}} = 0.45$) when simulated in accordance with the BFRC method is $1.3 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$ and achieves a Window Energy Rating (WER) of Band 'A'.

5.2 The thermal transmittance value (U value) of a Synerjy outward opening window, 1230 wide by 1480 mm high, incorporating a side-hung opening light and a fixed-light [4F5 outer frame (reinforced with RS-46F5), 4V2 sash (reinforced with NRS1), 4OL1 mullion (reinforced with RS73) and 4SJB28 bead], glazed with 4/20/4 mm sealed argon-filled cavity double-glazed unit with Saint Gobain Planilux as the external pane and Saint Gobain Planitherm Total+ as the internal pane and Aluminium spacer ($g_{\text{window}} = 0.43$) when simulated in accordance with the BFRC method is $1.6 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$ and achieves a Window Energy Rating (WER) of Band 'C'.

5.3 The overall thermal insulation of the window will be dependent on the performance of the double-glazed units. For units other than those described above, the indicative U values shown in Table 6e of SAP 2009 *The Government's Standard Assessment Procedure for Energy Rating of Dwellings* can be used or, when available, a certified U value by measurement to BS EN ISO 12567-1 : 2010, or calculation to BS EN ISO 10077-1 : 2006 and BS EN ISO 10077-2 : 2003 should be used in preference. Alternatively, Window Energy Ratings may be available for specific frame and glazing combinations. Details can be obtained by visiting the BFRC website (www.bfrc.org).

5.4 Design window thermal performances as detailed in the documents supporting the national Building Regulations are shown in Tables 3, 4 and 5.

Table 3 Design window thermal performances — England and Wales⁽¹⁾

Construction	Mean U value ($\text{W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$)	WER band
Existing dwelling limit	1.6	C
Existing non-dwelling	1.8	C ⁽²⁾
Notional non-domestic	1.8	—
New dwelling limit	2.0	—
Notional dwelling	2.0	—
New non-domestic limit	2.2	—

(1) Flexible approaches on existing buildings and individual limit values are given in the Approved Documents.

(2) Acceptable for existing non-dwellings that are essentially domestic in character, eg student accommodation and care homes.

Table 4 Design window thermal performances — Scotland⁽¹⁾

Construction	Mean U value (W·m ⁻² ·K ⁻¹)	WER band
Domestic extensions ⁽²⁾	1.4	A
Conversion unheated building (into dwellings) ⁽²⁾	1.4	A
Dwellings – Notional and simplified method	1.5	–
Conversions – unheated ⁽³⁾ and heated ⁽⁴⁾ buildings (into dwellings)	1.6	C
Domestic – extensions ⁽³⁾ and stand-alone building <50 m ²	1.6	C
Domestic and non-domestic alterations ⁽⁴⁾	1.6	–
Non-domestic conversions; unheated and heated ⁽⁴⁾	1.6	–
Non-domestic extensions	1.6	–
Shell and fit out buildings	1.6	–
New dwelling limit	1.8	–
New non-dwelling limit	2.0	–
Notional non-domestic building	2.2	–

(1) Flexible approaches on existing buildings and individual limit values are given in the Technical Handbooks.

(2) Where the U value of the existing wall and roof is worse than 0.7 and 0.25 W·m⁻²·K⁻¹ respectively.

(3) Where (2) does not apply.

(4) Where new or replacement windows are fitted.

Table 5 Design window thermal performances — Northern Ireland⁽¹⁾

Construction	Mean U value (W·m ⁻² ·K ⁻¹)	WER band
New fittings in domestic extensions ⁽²⁾ or material change of use ⁽²⁾	1.8	D
New fittings in small non-domestic extensions ⁽²⁾	1.8	D ⁽³⁾
Replacement fittings in existing dwellings ⁽²⁾	2.0	E
New dwelling and non-domestic limit mean	2.2	–
Large non-domestic extension limit mean	2.2	–
Domestic and non-domestic notional building	2.2	–
Replacement fittings in existing non-dwellings ⁽²⁾	2.2	E ⁽³⁾

(1) Flexible approaches on existing buildings and individual limit values are given in the Technical Booklets.

(2) Or a centre pane U value of 1.2 W·m⁻²·K⁻¹.

(3) Acceptable for existing non-dwellings that are essentially domestic in character, eg student accommodation and care homes.

6 Weathertightness

6.1 Selected samples from the systems were tested generally in accordance with BS 6375-1 : 2004 and are suitable for use as indicated in Table 6. The gradings are based on the assumption that the outer frame is supported on all four sides in accordance with the manufacturer's instructions.

6.2 For unusual building layouts, building shapes or ground topography, the designer will need to give particular consideration to the prevailing exposure conditions.

Table 6 Weathertightness gradings

BS 6375-1 : 2004
Classification**Strength and stability/resistance to wind***Outward opening**Multilight units*

width up to a maximum of 2400 mm, height up to a maximum of 1500 mm, perimeter up to a maximum 7800 mm with mullion or transom lengths not exceeding 1500 mm (reinforced with RS74) Class 4, 1600 Pa

width up to a maximum of 1300 mm, height up to a maximum of 1400 mm, perimeter up to a maximum 5400 mm with mullion or transom lengths not exceeding 1400 mm (reinforced with RS74) Class 5, 2000 Pa

width up to a maximum of 1600 mm, height up to a maximum of 1600 mm, perimeter up to a maximum 6400 mm with mullion or transom lengths not exceeding 1600 mm (reinforced with RS81) Class 4, 1600 Pa

width up to a maximum of 1400 mm, height up to a maximum of 1400 mm, perimeter up to a maximum 5600 mm with mullion or transom lengths not exceeding 1400 mm (reinforced with RS73) Class 4, 1600 Pa

width up to a maximum of 1480 mm, height up to a maximum of 1220 mm, (reinforced with PT11 and PT12 PVC-U reinforcing) Class 4, 1600 Pa

Individual opening lights

top hung Class 5, 2000 Pa

side hung – reinforced with galvanized steel Class 5, 2000 Pa

– reinforced with PVC-U reinforcing Class E, 2400 pa

*Tilt and turn**Multilight units*

all windows Class 4, 1600 Pa

Individual opening lights

all windows Class 4, 1600 Pa

Watertightness*Outward opening**Multilight units*

width up to a maximum of 2400 mm, height up to a maximum of 1500 mm, perimeter up to a maximum 7800 mm Class 6A, 250 Pa

width up to a maximum of 1600 mm, height up to a maximum of 1600 mm, perimeter up to a maximum 6400 mm Class 7A, 300 Pa

width up to a maximum of 1480 mm, height up to a maximum of 1220 mm, (reinforced with PT11 and PT12 PVC-U reinforcing) Class E, 1050 Pa

Individual opening lights

top hung Class 7A, 300 Pa

side hung – reinforced with galvanized steel Class 7A, 300 Pa

– reinforced with PVC-U reinforcing Class E, 1050 Pa

Class 7A, 300 Pa

*Fixed lights**Tilt and turn**Multilight units*

all windows Class 6A, 250 Pa

Individual opening lights

all windows Class 6A, 250 Pa

Air permeability*Outward opening**Multilight units*

all windows Class 4, 600 Pa

Individual opening lights

all windows Class 4, 600 Pa

*Tilt and turn**Multilight units*

all windows Class 4, 600 Pa

Individual opening lights

all windows Class 4, 600 Pa

Fixed lights

Class 4, 600 Pa

7 Ventilation



7.1 The opening area for natural ventilation may be calculated by multiplying together the overall width and height dimensions of the frame containing the opening lights reduced by the relevant profile dimensions. For opening lights abutting a mullion or transom, the overall width or height of that element will be given as the dimension from the edge of the outer frame to the centre line of the mullion or transom or, where relevant, between centres of the mullion or transom.

7.2 The background ventilation requirements of the various building regulations can be met by the incorporation in the window of a suitably-sized trickle ventilator. The ventilator may be glazed in, fitted in a supplementary head member or fitted by another method approved by the BBA. Details of any such approved fitting methods can be obtained from the BBA. Details of ventilators covered by an Agrément Certificate can be found on the BBA website.

8 Basic security against intrusion

8.1 The opening lights are fitted with lock mechanisms as described in sections 1.12 to 1.14. When fastened in the closed position the opening light cannot be opened by manipulation from the outside, for example, by the

insertion of a thin blade. Key operated locks are required for certain windows to meet the security requirements of *NHBC Standards 2013, Chapter 6.7 Doors, windows and glazing*. It is vital that glass packing is carried out to the manufacturer's recommendations to prevent forced entry by flexing of the frame members allowing disengagement of the lock mechanism.

8.2 Externally-fitted glazing beads can be removed but subsequent removal of the glass without breakage and noise is extremely difficult due to the glazing being additionally secured by glazing clips or security glazing tape. Removal of internally-fitted glazing beads from the outside is extremely difficult.

9 Glass area



The approximate unobstructed glass area of the windows is determined by deducting from the overall width and height the appropriate profile dimensions. For each applicable feature, for example, a fixed light would require twice the outer frame dimension to be deducted from the overall width and overall height.

10 Unobstructed opening area



10.1 A window can provide an adequate means of escape from a dwelling when it incorporates an opening light that:

- is in a room with a floor not more than 4.5 m above ground level
- is positioned so that the bottom of the opening is no more than 1.1 m above the floor
- provides a clear opening area of at least 0.33 m² and not less than 450 mm high by 450 mm wide, which may be at an angle or straight through. The obstruction caused by opening lights hung on projecting friction stays must be taken into account when the clear opening is determined.

10.2 In addition:

England and Wales — windows must remain open without needing to be held

Scotland — locks may be used but must not cause a permanent obstruction to satisfy clause 2.9.4⁽¹⁾ as escape windows

(1) Technical Booklet (Domestic).

Northern Ireland — the window must be positioned not less than 600 mm above the floor.

11 Condensation risk



11.1 In normal domestic or similar applications, PVC-U windows will not constitute a significant condensation risk when correctly installed.

11.2 Guidance on some satisfactory design details are given in *Limiting thermal bridging and air leakage : Robust construction details for dwellings and similar buildings*, TSO 2002 and the *Accredited Construction Details*. Further information is contained in BRE Report BR 262 : 2002.

12 Safety



12.1 When fitted with a restrictor, movement of the opening light can be effectively limited to give an opening of not more than 100 mm, as recommended for child safety in BS 8213-1 : 2004.

12.2 The windows can comply with the recommendations of BS 8213-1 : 2004 with regard to the positioning of hand-operated controls.

12.3 Account must be taken of the recommendations given in BS 6262-4 : 2005⁽¹⁾, which includes the use of safety glass and complying with BS EN 12600 : 2002 or BS 6206 : 1981, under certain circumstances.

(1) Dealing with the safety of people upon impact with the glazing.

12.4 Reasonable provision shall be made to minimise the risk of people colliding with an open window when moving in or about a building. For ways of complying with the requirements of the Building Regulations see:

England and Wales — Approved Document K (for buildings other than dwellings)

Scotland — Standard 4.8(a), clause 4.8.1⁽¹⁾⁽²⁾

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).

Northern Ireland — Technical Booklet H, Section 7. The requirements of Regulation H7 shall only apply to a window installed in a dwelling which opens over a public route of travel.

12.5 Transparent glazing, of which people may be unaware and with which they are likely to collide, shall incorporate features which make it apparent. For ways of complying with the requirements of the Building Regulations see:

England and Wales — Approved Document N, section 1 for domestic buildings

Scotland — Standard 4.8(b), clause 4.8.2⁽¹⁾⁽²⁾

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).

Northern Ireland — Technical Booklet V, Section 3.

13 Ease of operation

The window can be operated without difficulty when correctly installed.

14 Maintenance



14.1 For tilt and turn opening lights, the external face of the window can be cleaned from inside the building.

14.2 For windows not covered by section 14.1, reasonable provision shall be made for safe means of access to clean both faces of the window. For ways of complying with the requirements of the Building Regulations see:

England and Wales — Approved Document N (requirement does not apply to dwellings)

Scotland — Standard 4.8(c), clauses 4.8.3⁽¹⁾⁽²⁾ and 4.8.4⁽¹⁾⁽²⁾

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).

Northern Ireland — Technical Booklet V, Section 5.

14.3 The PVC-U frame members can be cleaned using a soft sponge and soapy water. Solvent-based, corrosive or abrasive cleaners should not be used. If dirt is allowed to build up on the members over long periods it may become more difficult to restore the surface appearance.

14.4 The friction hinges and locking mechanism should be cleaned and lubricated periodically to minimise wear and to ensure smooth operation. Care should be taken to avoid applying lubricant to the sliders as this will impair their braking action. The resistance of the sliders can be adjusted, if necessary, with the brass screw or die-cast, slot-headed cam provided in each slider.



14.5 If damage occurs, the furniture and fittings can be replaced.

14.6 The window can be re-glazed, and the gaskets and weatherstripping replaced. If a co-extruded glazing bead is fitted and the gasket is damaged, for example during re-glazing, it may be necessary to replace the complete bead. These operations should be carried out by specialist operatives using the materials recommended by the Certificate holder and approved by the BBA.

14.7 Care should be taken when using proprietary materials for cleaning the glass, to ensure that deposits are not allowed to remain on the PVC-U where they may cause discoloration and damage to the surface. In addition, care must be taken to avoid damage to, or discoloration of, the members when stripping paint from adjacent timber, for example, by means of a blowlamp or paint stripper.

14.8 Paint can adversely affect the impact strength of the PVC-U frame members and the application of dark colours to white profiles could lead to a risk of thermal distortion. Therefore paint should not be applied.

14.9 The seal to the building structure will need to be replaced within the life of the window.

15 Durability



15.1 The PVC-U elements will continue to function satisfactorily for a period in excess of 35 years.

15.2 The co-extruded glazing beads, gaskets and fittings, including the hinges, locking mechanism and operating handles, as described in this Certificate, may need to be replaced within the life of the window, particularly when exposed to aggressive environments, such as coastal or industrial locations.

15.3 Any slight colour change or surface dulling that might occur will be uniform over the visible surfaces of the windows.

Installation

16 General

16.1 The window must be fixed into the opening, in accordance with BS 8213-4 : 2007 using proprietary expanding anchors through the frame or galvanized steel fixing lugs.

16.2 Openings in new walls should be formed using a suitable template 10 mm wider and higher than the window to be installed. The window should not be built in at the construction stage.

16.3 The provision of a cavity closer and/or cavity barrier around the window opening, prior to installation, may be required. Details of products covered by an Agrément Certificate can be found on the BBA website.

Technical Investigations

17 Tests

17.1 Tests were carried out on Synerjy Outward Opening and Tilt and Turn Systems, in accordance with the methods defined in BS 6375-1 : 2004 and BS 6375-2 : 1987 to determine:

- air permeability
- watertightness
- effect of wind loads
- effect of thermal differential
- efficiency of window fittings
- resistance to impact, racking and bending loads
- ease of operation.

17.2 Tests were carried out in accordance with MOAT No 8 : 1973, MOAT No 17 : 1990 and BS EN 12608 : 2003 on the PVC-U extrusions.

18 Investigations

The profile manufacturing process and the window fabrication procedure including, in each case, the methods adopted for quality control, have been examined and found satisfactory by the BBA.

Bibliography

BS 952-1 : 1995 *Glass for glazing — Classification*

BS 6206 : 1981 *Specification for impact performance requirements for flat safety glass and safety plastics for use in buildings*

BS 6262-1 : 2005 *Glazing for buildings — General methodology for the selection of glazing*

BS 6262-4 : 2005 *Glazing for buildings — Code of practice for safety related to human impact*

BS 6375-1 : 2004 *Performance of windows and doors — Classification of weathertightness and guidance on selection and specification*

BS 6375-2 : 1987 *Performance of windows — Specification for operation and strength characteristics*

BS 8213-1 : 2004 *Windows, doors and rooflights — Design for safety in use and during cleaning of windows, including door-height windows and roof windows — Code of practice*

BS 8213-4 : 2007 *Windows, doors and rooflights — Code of practice for the survey and installation of windows and external doorsets*

BS EN 1279-2 : 2002 *Glass in building — Insulating glass units — Long term test method and requirements for moisture penetration*

BS EN 1279-3 : 2002 *Glass in building — Insulating glass units — Long term test method and requirements for gas leakage rate and for gas concentration tolerances*

BS EN 10088-2 : 2005 *Stainless steels — Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes*

BS EN 10346 : 2009 *Continuously hot-dip coated steel flat products — Technical delivery conditions*

BS EN 12600 : 2002 *Glass in building — Pendulum test — Impact test method and classification for flat glass*

BS EN 12608 : 2003 *Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors — Classification, requirements and test methods*

BS EN ISO 10077-1 : 2006 *Thermal performance of windows, doors and shutters — Calculation of thermal transmittance — General*

BS EN ISO 10077-2 : 2003 *Thermal performance of windows, doors and shutters — Calculation of thermal transmittance — Numerical method for frames*

BS EN ISO 12567-1 : 2010 *Thermal performance of windows and doors — Determination of thermal transmittance by hot box method — Complete windows and doors*

MOAT No 8 : 1973 *Directive for Rigid PVC Products Used Externally in Building*

MOAT No 17 : 1990 *UEAtc Technical Guide for the Agrément of windows in PVC-U*

BRE Report (BR 262 : 2002) *Thermal insulation : avoiding risks*

19 Conditions

19.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page — no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document — it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

19.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

19.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

19.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

19.5 In issuing this Certificate, the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

19.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.